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NOTICE OF ALLOWANCE AND FEE(S) DUE

YOUNG BASILE 3001 WEST BIG BEAVER ROAD SUITE 624 TROY, MI 48084 EXAMINER

CULLEN, SEAN P

ART UNIT PAPER NUMBER

1725

DATE MAILED: 06/13/2011

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/573,462	03/24/2006	Takuya Kinoshita	NNA-241-B	2578

TITLE OF INVENTION: BIPOLAR BATTERY CELL AND ASSEMBLED BATTERY FOR A VEHICLE

	APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
_	nonprovisional	NO	\$1510	\$300	\$0	\$1810	09/13/2011

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN <u>THREE MONTHS</u> FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. <u>THIS STATUTORY PERIOD CANNOT BE EXTENDED.</u> SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

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APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR		ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/573,462	03/24/2006		Takuya Kinoshita		NNA-241-B	2578	
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APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE	\`´		
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EXAM	INER	ART UNIT	CLASS-SUBCLASS				
CULLEN,	SEAN P	1725	429-210000				
"Fee Address" indi PTO/SB/47; Rev 03-0 Number is required. 3. ASSIGNEE NAME AI PLEASE NOTE: Unlo	ess an assignee is ident n in 37 CFR 3.11. Comp	"Indication form ed. Use of a Customer A TO BE PRINTED ON Tiffied below, no assignee	(1) the names of up to or agents OR, alternativ (2) the name of a single registered attorney or a 2 registered patent attor listed, no name will be particularly from the particular of the part	ely, e firm (having as a gent) and the name news or agents. If norinted. e) etent. If an assigne assignment.	member a 2s of up to on name is 3e is identified below, the definition of the state of	locument has been filed for	
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10/573,462	03/24/2006	Takuya Kinoshita	NNA-241-B	2578
48980 75	90 06/13/2011		EXAM	INER
YOUNG BASILI		CULLEN, SEAN P		
3001 WEST BIG E	BEAVER ROAD			
SUITE 624			ART UNIT	PAPER NUMBER
TROY, MI 48084			1725	

DATE MAILED: 06/13/2011

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 414 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 414 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

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- 5. A record related to an International Application filed under the Patent Cooperation Treaty in this system of records may be disclosed, as a routine use, to the International Bureau of the World Intellectual Property Organization, pursuant to the Patent Cooperation Treaty.
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- 7. A record from this system of records may be disclosed, as a routine use, to the Administrator, General Services, or his/her designee, during an inspection of records conducted by GSA as part of that agency's responsibility to recommend improvements in records management practices and programs, under authority of 44 U.S.C. 2904 and 2906. Such disclosure shall be made in accordance with the GSA regulations governing inspection of records for this purpose, and any other relevant (i.e., GSA or Commerce) directive. Such disclosure shall not be used to make determinations about individuals.
- 8. A record from this system of records may be disclosed, as a routine use, to the public after either publication of the application pursuant to 35 U.S.C. 122(b) or issuance of a patent pursuant to 35 U.S.C. 151. Further, a record may be disclosed, subject to the limitations of 37 CFR 1.14, as a routine use, to the public if the record was filed in an application which became abandoned or in which the proceedings were terminated and which application is referenced by either a published application, an application open to public inspection or an issued patent.
- 9. A record from this system of records may be disclosed, as a routine use, to a Federal, State, or local law enforcement agency, if the USPTO becomes aware of a violation or potential violation of law or regulation.

	Application No.	Applicant(s)				
	10/573,462	KINOSHITA ET AL.				
Notice of Allowability	Examiner	Art Unit				
	Sean P. Cullen, Ph.D.	1725				
The MAILING DATE of this communication appears All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in or other appropriate commu GHTS. This application is so and MPEP 1308.	this application. If not included nication will be mailed in due course. THIS				
1. This communication is responsive to <i>the communication file</i>	<u>ea on 13 April 2011</u> .					
2. X The allowed claim(s) is/are <u>1,3-15,17,18 and 21-24</u> .						
 3. Acknowledgment is made of a claim for foreign priority ur a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)). 	been received. been received in Application	1 No				
* Certified copies not received:						
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		a reply complying with the requirements				
4. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give						
5. CORRECTED DRAWINGS (as "replacement sheets") mus	st be submitted.					
(a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached						
1) hereto or 2) to Paper No./Mail Date						
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date						
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t						
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.						
 Attachment(s) 1. ☐ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☐ Information Disclosure Statements (PTO/SB/08),	6. ☐ Interview Su Paper No./I 7. ☑ Examiner's A	ormal Patent Application Immary (PTO-413), Mail Date Amendment/Comment Statement of Reasons for Allowance				
	/Basia Ridley/ Supervisory Pat	ent Examiner, Art Unit 1725				

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EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR
 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Francine B. Nesti on June 7, 2011.

The application has been amended as follows:

IN THE CLAIMS:

1. A bipolar battery cell comprising:

a plurality of electric cells, each electric cell comprising:

a bipolar electrode including a collector having a positive-electrode layer on one surface and a negative-electrode layer on an opposing surface;

an electrolyte layer that exchanges ions between the positive-electrode layer and the <u>negative electrode</u> layer;

a discharge circuit printed in the electrolyte layer within each electric cell, the discharge circuit configured-within each bipolar electrode to electrically balance charge conditions of adjacent electric cells;

a first pair of conductive bodies located in the electrolyte layer, wherein one <u>body</u> of the first pair is in contact with one side of the discharge circuit and another <u>body</u> of the first pair is in contact with an opposing side of the discharge circuit; and

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a second pair of conductive bodies, wherein one <u>body</u> of the second pair of conductive bodies is in the negative-electrode layer and another <u>body</u> of the second pair is in the <u>positive electrode positive-electrode</u> layer such that each <u>body</u> of the second pair of conductive bodies is vertically aligned with a different—one <u>body</u> of the first pair of conductive bodies when the negative-electrode layer, the electrolyte layer and the positive-electrode layer are stacked.

13. An assembled battery comprising a plurality of bipolar battery cells, wherein each bipolar cell comprises a plurality of electric cells, each cell comprising:

a laminated bipolar electrode including a collector having a positive-electrode layer on one surface and a negative-electrode layer on an opposing surface;

an electrolyte layer that exchanges ions between the positive-electrode layer and the negative-electrode layer;

a discharge circuit printed in the electrolyte layer that electrically balances charged conditions of adjacent bipolar electrodes;

a first pair of conductive bodies located in the electrolyte layer, wherein one <u>body</u> of the first pair is in contact with one side of the discharge circuit and another <u>body</u> of the first pair is in contact with an opposing side of the discharge circuit; and

a second pair of conductive bodies, wherein one <u>body</u> of the second pair of conductive bodies is in the negative-electrode layer and another <u>body</u> of the second pair is in the positive-electrode layer such that each <u>body</u> of the second pair of conductive bodies is vertically aligned with a different-one <u>body</u> of the first pair of conductive bodies when the negative-electrode layer, the electrolyte layer and the positive-electrode layer are stacked.

14. A vehicle comprising:

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a controller; and

an assembled bipolar battery comprising a plurality of bipolar batter cells, wherein each bipolar battery cell comprises a plurality of electric cells, each electric cell comprising:

a bipolar electrode including a collector having a positive-electrode layer on one surface and a negative-electrode layer on an opposing surface;

an electrolyte layer that exchanges ions between the positive-electrode layer and the <u>negative electrode</u> layer;

a discharge circuit printed<u>in</u> the electrolyte layer that electrically balances charged conditions of adjacent bipolar electrodes;

a first pair of conductive bodies located in the electrolyte layer, wherein one <u>body</u> of the first pair is in contact with one side of the discharge circuit and another <u>body</u> of the first pair is in contact with an opposing side of the discharge circuit; and

a second pair of conductive bodies, wherein one <u>body</u> of the second pair of conductive bodies is in the negative-electrode layer and another <u>body</u> of the second pair is in the positive-electrode layer such that each <u>body</u> of the second pair of conductive bodies is vertically aligned with a different-one <u>body</u> of the first pair of conductive bodies when the negative-electrode layer, the electrolyte layer and the positive-electrode layer are stacked.

15. A method of forming a bipolar battery cell, each bipolar battery cell comprising a plurality of electric cells, each electrical cell comprising a bipolar electrode, the method comprising;

stacking a collector having a positive-electrode layer with a conductive body on one surface of the collector and a negative-electrode layer having another conductive body on an

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opposing surface of the collector, with an electrolyte layer that exchanges ions between the positive-electrode layer and the negative electrode the negative-electrode layer, the electrolyte having a discharge circuit therein, wherein the discharge circuit is contacted on opposing sides with additional conductive bodies in the electrolyte layer and electrically balances charged conditions of adjacent bipolar electrodes to form each electric cell of the plurality of electric cells; and

wherein stacking the collector with the positive-electrode layer and negative-electrode layer with the electrolyte layer occurs such that each <u>body</u> of the conductive bodies in the electrolyte aligns with a different conductive body in adjacent layers.

17. A bipolar battery cell comprising;

a plurality of electric cells, each cell comprising:

a bipolar electrode including a collector having a positive-electrode layer on one surface and a negative-electrode layer on an opposing surface;

means for exchanging ions between the positive-electrode layer and the negative-electrode layer;

means for balancing the bipolar battery cell by electrically balancing charge conditions of adjacent bipolar electrodes, the means for balancing located on the electrolyte layer printed in the means for exchanging ions;

a first pair of conductive bodies located in the electrolyte layer, wherein each of the first pair is in contact with the means for balancing wherein one body of the first pair is in contact with one side of the means for balancing and another body of the first pair is in contact with an opposing side of the means for balancing; and

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a second pair of conductive bodies, wherein one <u>body</u> of the second pair of conductive bodies is in the negative-electrode layer and another <u>body</u> is in the positive-electrode layer such that each <u>body</u> of the second pair is vertically aligned with a different-<u>one body</u> of the first pair of conductive bodies when the negative-electrode layer, <u>the electrolyte layer the means</u> for exchanging ions and the positive-electrode layer are stacked.

- **21.** The assembled battery of claim 13, wherein the laminated bipolar electrode further includes an insulant printed on an outermost periphery of each of the positive-electrode layer, the negative-electrode layer and the electrolyte layer.
- **22.** The vehicle of claim 14, wherein each electric cell further comprises an insulant printed on an outermost periphery of each of the positive-electrode layer, the negative-electrode layer and the electrolyte layer.
- 23. The method of claim 15, further comprising providing an insulant on an outermost periphery of each of the positive-electrode layer, the negative-electrode layer and the electrolyte layer prior to stacking.
- **24.** The bipolar battery cell of claim 17, wherein each electric cell further comprises an insulant printed on an outermost periphery of each of the positive-electrode layer, the negative-electrode layer and electrolyte layer the means for exchanging ions.

Reasons for Allowance

- 2. Claims 1, 3-15, 17, 18 and 21-24 are allowed.
- 3. The following is an examiner's statement of reasons for allowance:

The closet prior art of record is Nagayama et al. (U.S. 2005/0208347 A1).

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Nagayama et al. discloses a bipolar battery cell (10) comprising a plurality of electric cells (20), each electric cell comprising a bipolar electrode (30), including a collector (22) having a positive-electrode layer (28) on one surface and a negative-electrode layer (26) on an opposing surface (Fig. 3, [0043]); an electrolyte layer (27) that exchanges ions between the positiveelectrode layer (28) and the negative electrode layer (26, Fig. 4); a discharge circuit (32 and 33) printed in the electrolyte layer (27) within each electric cell (40, Fig. 4), the discharge circuit (32 and 33) configured within each bipolar electrode (3) to electrically balance charge conditions ([0037]-[0039]) of adjacent electric cells (40); a first pair of conductive bodies (34) located in the electrolyte layer (27), wherein one of the first pair (34) is in contact with one side of the discharge circuit (32 and 33, Fig. 4) and another of the first pair (34) is in contact with an opposing side of the discharge circuit (32 and 33, Fig. 4); and a second conductive body (34), wherein the second conductive body is in the negative-electrode layer (26, Fig. 4) such that the second conductive body (34) is vertically aligned with one of the first pair of conductive bodies (34) when the negative-electrode layer (26), the electrolyte layer (27) and the positive-electrode layer (28, Fig. 4) are stacked.

Nagayama et al. does not disclose, teach or suggest the following distinguishing feature(s):

An electric cell comprising a second pair of conductive bodies wherein one of the second pair is in the positive electrode layer such that each of the second pair of conductive bodies is vertically aligned with a different one of the first pair of conductive bodies when the negative-electrode layer, the electrolyte layer and the positive-electrode layer are stacked.

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Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sean P. Cullen, Ph.D. whose telephone number is (571)270-1251. The examiner can normally be reached on Monday thru Thursday 6:30 a.m. to 5:00 p.m.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Basia Ridley can be reached on 571-272-1453. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/S. P. C./ Examiner, Art Unit 1725

> /Basia Ridley/ Supervisory Patent Examiner, Art Unit 1725